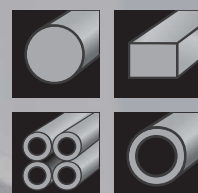


MULTIPURPOSE, STEEL MANUFACTURING, RECYCLING/FOUNDRIES

431 SPRINT-PLUS



M42



- › Classic tooth geometry to suit all your generalpurpose needs
- › Variable tooth design for a wider range of material sizes
- › M42 HSS tooth tip for long and reliable performance

Dimensions		Tooth											
mm	inch	0,75/1,25	1,4/2	2/3	3/4	4/6	5/8	6/10	8/12	10/14	14	18	
20 x 0,90	3/4 x .035					■	■	■	■	■	■	■	
27 x 0,90	1 x .035			■	■	■	■	■	■	■	■		
34 x 1,10	1 1/4 x .042		■	■	■	■	■	■	■	■			
41 x 1,30	1 1/2 x .050		■	■	■	■	■						
54 x 1,30	2 x .050	■	■	■									
54 x 1,60	2 x .063	■	■	■									
67 x 1,60	2 5/8 x .063		■										
80 x 1,60	3 x .063	■	■										

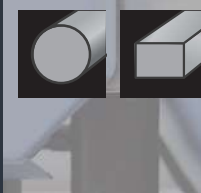
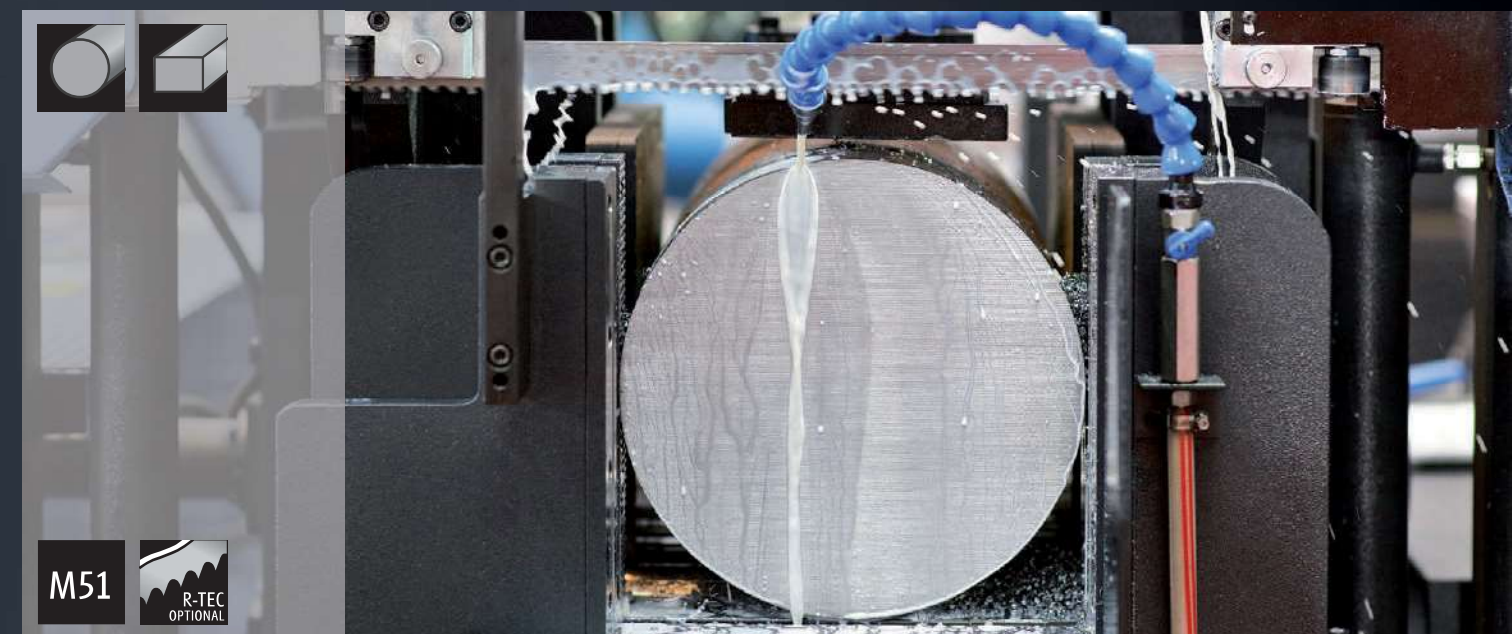


431

STAY INFORMED

STEEL MANUFACTURING, AEROSPACE/PRECISION METAL WORKING

531 SPRINT-PRO



M51



- › Classic tooth geometry to suit all your generalpurpose needs
- › Variable tooth design for a wider range of material sizes
- › M51 HSS tooth tip for improved wear resistance

Dimensions		Tooth						
mm	inch	0,75/1,25	1,4/2	2/3	3/4	4/6	5/8	
27 x 0,90	1 x .035			■	■	■	■	
34 x 1,10	1 1/4 x .042		■	■	■	■		
41 x 1,30	1 1/2 x .050		■	■	■			
54 x 1,60	2 x .063	■	■	■				
67 x 1,60	2 5/8 x .063		■					
80 x 1,60	3 x .063	■	■					



531

STAY INFORMED

STEEL MANUFACTURING, AEROSPACE/PRECISION METAL WORKING

440 X-CELL



- Aggressive tooth geometry to improve penetration in work-hardening applications
- Variable set and high-low tooth pattern for added penetration while reducing vibration
- High Chrome premium backer for a long blade life

Dimensions		Tooth				
mm	inch	0,75/1,25	1/1,3	1,4/2	2/3	3/4
34 x 1,10	1 1/4 x .042				■	■
41 x 1,30	1 1/2 x .050			■	■	■
54 x 1,30	2 x .050		■	■	■	■
54 x 1,60	2 x .063		■	■	■	■
67 x 1,60	2 5/8 x .063	■	■	■		
80 x 1,60	3 x .063	■	■	■		



440 STAY INFORMED

STEEL MANUFACTURING, AEROSPACE/PRECISION METAL WORKING

540 X-CELL PRO



- Aggressive tooth geometry to improve penetration in work-hardening applications
- Variable set and high-low tooth pattern for added penetration while reducing vibration
- M51 HSS tooth tip for improved wear resistance

Dimensions		Tooth				
mm	inch	0,75/1,25	1/1,3	1,4/2	2/3	3/4
41 x 1,30	1 1/2 x .050			■	■	■
54 x 1,30	2 x .050		■	■	■	■
54 x 1,60	2 x .063		■	■	■	■
67 x 1,60	2 5/8 x .063	■	■	■		
80 x 1,60	3 x .063	■	■	■		



STAY INFORMED 540